

This Page Is Inserted by IFW Operations  
and is not a part of the Official Record

## **BEST AVAILABLE IMAGES**

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images may include (but are not limited to):

- BLACK BORDERS
- TEXT CUT OFF AT TOP, BOTTOM OR SIDES
- FADED TEXT
- ILLEGIBLE TEXT
- SKEWED/SLANTED IMAGES
- COLORED PHOTOS
- BLACK OR VERY BLACK AND WHITE DARK PHOTOS
- GRAY SCALE DOCUMENTS

**IMAGES ARE BEST AVAILABLE COPY.**

**As rescanning documents *will not* correct images,  
please do not report the images to the  
Image Problem Mailbox.**

# (12) UK Patent Application (19) GB (11) 2 311 796 (13) A

(43) Date of A Publication 08.10.1997

(21) Application No 9706553.6

(22) Date of Filing 01.04.1997

(30) Priority Data

(31) 9606804

(32) 30.03.1996

(33) GB

(71) Applicant(s)

Wood Group Production Technology Limited

(Incorporated in the United Kingdom)

Forties Road, Dyce, ABERDEEN, AB2 0NT,  
United Kingdom

(72) Inventor(s)

David William Blacklaw

(74) Agent and/or Address for Service

Murgitroyd & Company  
373 Scotland Street, GLASGOW, G5 8QA,  
United Kingdom

(51) INT CL<sup>6</sup>  
E21B 47/01

(52) UK CL (Edition O )  
E1F FHU

(56) Documents Cited

GB 2253699 A

GB 2178088 A

GB 2043898 A

US 5022484 A

(58) Field of Search

UK CL (Edition O ) E1F FHH FHU , G1G GMB

INT CL<sup>6</sup> E21B

Online: World Patents Index

(54) Downhole sensor on extendable member

(57) A downhole sensor 1 for receiving a surface generated signal, and a method of conducting a subsurface survey is described. The downhole sensor 1 is located on a body 2 in a well completion string, and is connected to the body 2 by a selectively extendable member 4, such that the downhole sensor 1 may be extended from the body 2 towards the inner surface of the well bore 3. Alternative embodiments include: the extendable member 4, in figure 2, can be a hinged arm 7 including shear pins for connection to the body 2; the extendable member 4, in figure 1, can have deflector plates 35, so that when the body 2 is inserted downhole, any contact with the well bore 3, pushes the sensor into the protection of the body 2; a memory device for logging data can be mounted on the body 2 in close proximity to the sensor 1; data can be uploaded from the memory device when requested, by computer software at the surface.

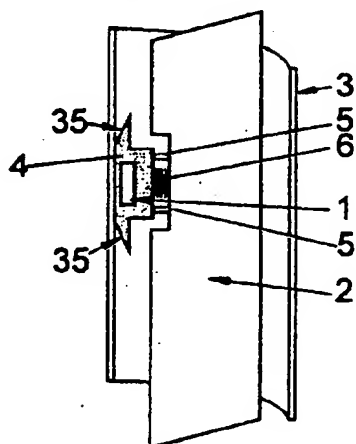


Fig. 1

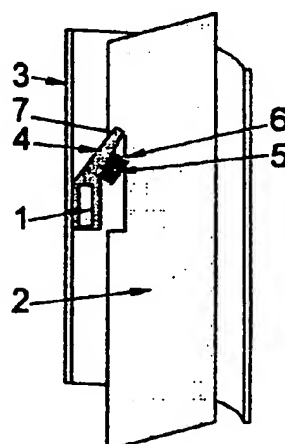


Fig. 2

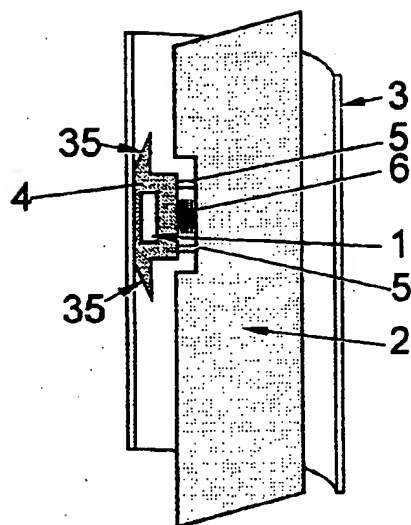


Fig. 1

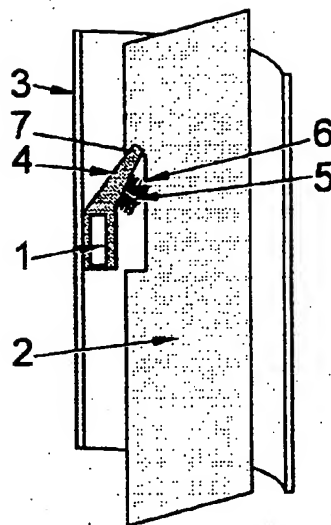


Fig. 2

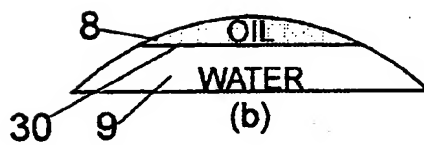
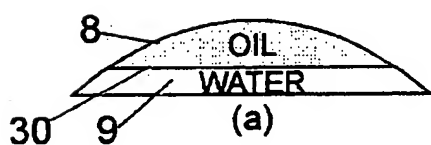


Fig. 3

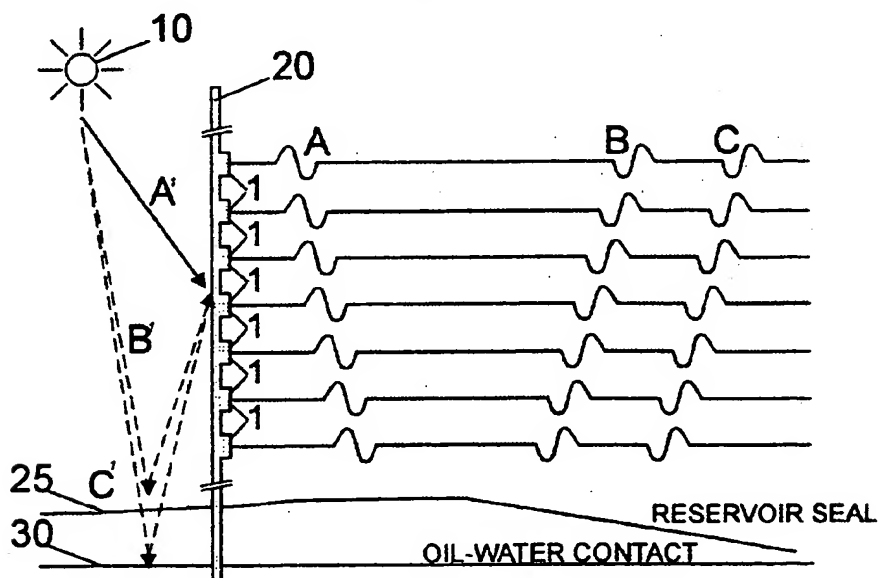


Fig. 4

1    Downhole Sensors

2

3    This invention relates to the use of downhole sensors,  
4    particularly but not exclusively to the use of  
5    permanently installed downhole seismic sensors for  
6    monitoring oil and gas reservoirs.

7

8    Traditionally the management and measurement of  
9    underground reservoirs has involved overground seismic  
10   survey techniques. For instance, with regard to  
11   offshore oil and gas reservoirs, a seismic survey will  
12   involve a surface ship, a sonar receiving array, and a  
13   sonar emitting device. The reservoir would typically  
14   be surveyed by emitting a signal from the sonar device,  
15   and receiving the return sonar signal in the sonar  
16   receiving array. To build up a three dimensional model  
17   of the reservoir the surface ship must make many  
18   longitudinal and transverse passes over the reservoir.  
19   A four dimensional seismic model can be developed by  
20   repeating the survey after some time has elapsed,  
21   allowing changes in the reservoir that have occurred  
22   with time to be observed; this can be used to update  
23   the reservoir model.

24

25   However this traditional overground seismic survey

1 technique has the limitation in that the obtainable  
2 resolution of subsurface events is relatively low at  
3 approximately 10 metres. This survey process can be  
4 improved through carrying out bore hole seismic surveys  
5 which allow accurate (time/depth) correlation as well  
6 as improved resolution, due to the reduced signal  
7 travel path being one way only. Further the filtering  
8 effects of the earth apply only once.

9

10 However bore hole seismic surveys are time-consuming  
11 and non-cost-efficient, as the well must be shut down  
12 in the case of a producing well. Further, specialist  
13 slim seismic tools are required for through-tubing  
14 surveys.

15

16 For efficient field reservoir management, it is  
17 desirable to be able to accurately monitor reservoir  
18 behaviour and to anticipate future performance. In  
19 order to achieve this it is necessary to monitor on an  
20 ongoing basis all fluid contact levels in the  
21 reservoir.

22

23 A first aspect of the present invention provides a  
24 downhole sensor wherein the sensor is located on a body  
25 in a well completion string, the sensor being connected  
26 to the body by means of a selectively extendable member  
27 such that the sensor in use may be selectively extended  
28 from the body towards the inner surface of the well  
29 bore.

30

31 A second aspect of the present invention provides a  
32 method of conducting a subsurface survey comprising the  
33 steps of providing a sensor connected to a body by  
34 means of a selectively extendable member; including the  
35 body in a well completion string; running the body on  
36 the well completion string into a borehole of a

1 formation until the sensor is located at a pre-  
2 determined position; extending the sensor outwardly  
3 from the body until a portion of the sensor is in  
4 solid, direct or indirect contact with a portion of the  
5 inner surface of the formation; and providing a signal  
6 for the sensor to detect.

7

8 Preferably, the sensor is a seismic sensor or geophone.

9

10 Preferably, a plurality of sensors are provided for  
11 connection to the body, and more preferably, the  
12 sensors are longitudinally spaced along the length of  
13 the body. Alternatively, several bodies, each  
14 containing a sensor, are longitudinally spaced in the  
15 completion well string.

16

17 Typically, the selectively extendable member includes  
18 an arm, and an extending means. The extending means  
19 may be for example a spring or hydraulic mechanism.  
20 Alternatively, the extending means may be a delay  
21 mechanism and preferably is a hydraulic delay  
22 mechanism. Alternatively, the extending means may be a  
23 combination of a spring mechanism and a hydraulic delay  
24 mechanism. Alternatively, the extending means may be  
25 mechanical, activated by wireline once the body is in  
26 place.

27

28 Typically, the selectively extendable member is  
29 connected to the body by a hinge or coupling device.

30

31 Typically, the hinge or the coupling device include  
32 shear pins for connection to the body.

33

34 Preferably, data collected from the sensor is stored in  
35 a memory device situated downhole in use, most  
36 preferably on the body in close proximity to the

1 sensor. Typically, the data is uploaded from the  
2 memory device, when requested by computer software and  
3 associated surface equipment on the surface.  
4 Communication between the computer software and  
5 associated surface equipment and the downhole body is  
6 preferably achieved by means of an electrical conductor  
7 strapped along the entire length of the well completion  
8 string.

9  
10 The present invention has the advantage that by  
11 providing sensors that are capable of remaining  
12 permanently downhole, a greater degree of survey  
13 resolution is capable, in an efficient manner in terms  
14 of time, equipment, man power and cost.

15  
16 An embodiment of the invention will now be described,  
17 by way of example only, with reference to the  
18 accompanying drawing, in which:

19  
20 Fig. 1 is a side view of an embodiment of the  
21 invention;  
22 Fig. 2 is a side view of a further embodiment of  
23 the invention;  
24 Figs. 3 (a) and (b) are a representation of the  
25 oil/water contact level rising with time; and  
26 Fig. 4 is a representation of the signals output  
27 from permanently installed downhole seismic  
28 sensors in accordance with the invention.

29  
30 Referring firstly to Fig. 1, a permanently installed  
31 downhole seismic sensor 1 or geophone is shown to be  
32 detachably connected to a mandrel 2. The seismic  
33 sensor is located within a pad 4 having a flush face  
34 which provides a solid contact with casing 3. In Fig.  
35 1 the pad 4 is shown to be extended from a recess in  
36 the mandrel 2 and this shows the pad 4 and sensor 1 in

1 their in use position. However, during the running in  
2 of the mandrel 2 which is in line with a well  
3 completion string (not shown), the pad 4 and hence  
4 sensor 1 will be in an unextended position, that is the  
5 inner facing portion of the pad 4 will lie flush with  
6 the corresponding portion of the recess in the mandrel  
7 2. The pad 4 and hence sensor 1 are only extended from  
8 the mandrel 2 when the pad 4 has reached its required  
9 sensing position. The pad 4 is connected to the  
10 mandrel 2 by two arms generally designated at 5 and is  
11 biased into its extended position by a spring 6.

12  
13 Fig. 2 shows a further embodiment of the present  
14 invention, in which the pad 4 and sensor 1 are coupled  
15 to the mandrel by way of a hinge 7 and a single arm 6.

16  
17 Fig. 3 (a) and (b) shows the oil/water contact 30 level  
18 rising with time as the reservoir is depleted. The  
19 fluid faces in the reservoir are separated by gravity,  
20 and as oil 8 is produced from a reservoir the pore  
21 space previously occupied by the oil will be gradually  
22 replaced by water 9 from below.

23  
24 To monitor the reservoir using the apparatus of the  
25 present invention, the following method may be  
26 employed.

27  
28 Referring to Fig. 4, a seismic source 10 is fired at  
29 the surface. The seismic signal generated reaches the  
30 downhole seismic sensors 1 or geophones via the signal  
31 paths A' B' and C' as shown in Fig. 4. Seismic  
32 reflections or events are caused by the seismic signal  
33 encountering a difference in acoustic impedance in the  
34 medium through which it travels. This can be due to  
35 differences in rock properties, or to differences in  
36 the fluid occupying the rock pore space. In Fig. 4 a



1 well completion string 20 has eight downhole seismic  
2 sensors 1 mounted in line with the well completion  
3 string 20.

4  
5 Fig.4 also shows the output signals 40 of the seismic  
6 sensors 1 or geophones over an elapsed time period

7  
8 Event A in the output signal 40 representations is due  
9 to the direct downgoing arrival at the downhole seismic  
10 sensors 1 or geophones, along signal path A', of the  
11 seismic signal generated by the seismic source 10.  
12 Events B and C are due to the upgoing reflections from  
13 the reservoir cap 25 and the oil/water contact 30 from  
14 the signal paths B' and C' respectively.

15  
16 As the oil/water contact 30 progresses upwardly over a  
17 period of time as shown in Fig. 3, the oil/water  
18 contact 30 event C will move closer in time to event B,  
19 event B remaining stationary unless substantial  
20 subsidence has occurred. The difference in time  
21 between events B and C is related to the distance from  
22 the oil/water contact 30 to the reservoir cap 25, which  
23 can be derived from the acoustic impedance of the  
24 reservoir rock material and the difference in trace  
25 arrival time.

26  
27 The processing required to achieve this is based on  
28 standard and well-known vertical seismic profile  
29 processing techniques. The optimal sensor 1 spacing is  
30 a function of the resolution obtainable under the  
31 particular conditions of the well. This obtainable  
32 resolution is dependent on a number of factors,  
33 including depth, the formation consolidation, gas  
34 presence, acoustic coupling achieved and casing cement  
35 quality.

36

1 Three dimensional information in the entire reservoir  
2 can be built up by installing a downhole seismic sensor  
3 system in multiple wells in a field. In the particular  
4 embodiment described above, a single seismic source 10  
5 on the surface is used to provide the seismic signal,  
6 but higher resolution information may be obtained  
7 through the inclusion in the permanent downhole seismic  
8 sensor system of a downhole seismic source. This  
9 allows a signal to be measured which is not subject to  
10 the severe earth filtering effects of high frequency  
11 events. The higher frequency components of the signal  
12 provide improved resolution measurements.

13  
14 The permanent downhole seismic sensor process described  
15 above is dependent on an adequate acoustic coupling  
16 between the formation and the downhole seismic sensor 1  
17 or geophone. Given that the downhole seismic sensor 1  
18 is run on the completion string 20 which is normally  
19 centralised within the well bore, it is important for  
20 the sensor 1 to maintain in good contact with the inner  
21 surface of the borehole, which will normally be through  
22 the casing 3. It is further important that the  
23 downhole seismic sensor 1 is decoupled from the mandrel  
24 2 in order to avoid damping of the acoustic signal by  
25 any large mass (such as the mandrel itself) surrounding  
26 the downhole seismic sensor 1.

27  
28 In the case of the embodiment shown in Fig. 1, the pad  
29 4 may be run into the borehole on the well completion  
30 string 20 without damaging the seismic sensor 1  
31 contained within the pad 4, as the angle of the pad 4  
32 protector/deflector plates 35 can be chosen such that  
33 for a slightly non-uniform casing 3, the pad 4 is  
34 forced into the mandrel 2 and thus protected.

35  
36 Alternatively, or in addition an orifice type hydraulic

1 delay mechanism may be used to allow running in hole  
2 with the pad retracted. With time, hydraulic oil  
3 escapes through an orifice and thus allows the pad 4 to  
4 extend.

5  
6 Alternatively, or in addition, in order to extend or  
7 retract the downhole seismic sensor 1 from or into the  
8 mandrel 2, this mechanism may be activated by a  
9 wireline tool (not shown) run in after the well  
10 completion string 20. In the case of the downhole  
11 seismic sensor 1 shown in Fig. 2, this embodiment of  
12 the present invention provides a downhole seismic  
13 sensor 1 which does not require to be retracted if the  
14 mandrel 2 is to be pulled out of the hole.

15  
16 Shear pins may be used to enable the well completion  
17 string 20 to be pulled free of the pad 4, should the  
18 pad 4 become stuck while running into or out of the  
19 hole.

20  
21 Normally, seismic sensors 1 require high telemetry  
22 rates to the surface due to the large volumes of data  
23 acquired. In the embodiments of Figs. 1 and 2 a  
24 digital sensor interface is used in connection with a  
25 storage memory to collate the data received from the  
26 seismic sensors 1. The digital sensor interface (not  
27 shown) and memory (not shown) are located in close  
28 proximity to the seismic sensors 1, and in a preferred  
29 embodiment of the present invention there is one memory  
30 storage package (not shown) per downhole seismic sensor  
31 1. The digital sensor interface and memory stores the  
32 data until it is interrogated by software from the  
33 surface, at which point transmission takes place. This  
34 is done for each seismic sensor 1 in sequence, until  
35 all the seismic sensors 1 have been read. This occurs  
36 for each shot of the seismic source 10. Once

1 transmission has occurred for each downhole seismic  
2 sensor 1 the system is ready for the next shot of the  
3 seismic source 10.

4  
5 A series of shots would be taken during an acquisition  
6 operation, which are median stacked to reduce the level  
7 of noise recorded. The total number of shots per  
8 operation will depend on the data quality and  
9 prevailing conditions. Typically, five to eleven shots  
10 are required per stack.

11  
12 The required frequency of acquisition operations is a  
13 function of the depletion rate of the reservoir.

14  
15 Since the first break time is very stable, the  
16 acquisition window for each seismic sensor 1 can be  
17 configured with precision, to minimise the volume of  
18 data acquired. The sensors are fully programmable from  
19 surface using a digital acquisition system.

20  
21 Modifications and improvements may be made within the  
22 scope of the present invention.

23  
24

1     CLAIMS

2

3     1.   A downhole sensor wherein the sensor is located on  
4     a body in a well completion string, the sensor being  
5     connected to the body by means of a selectively  
6     extendable member such that the sensor in use may be  
7     selectively extended from the body towards the inner  
8     surface of the well bore.

9

10    2.   A downhole sensor according to claim 1, wherein  
11    the selectively extendable member includes an arm, and  
12    an extending means.

13

14    3.   A downhole sensor according to either claim 1 or  
15    claim 2, wherein the selectively extendable member is  
16    connected to the body by a hinge.

17

18    4.   A downhole sensor according to claim 3, wherein  
19    the hinge includes shear pins for connection to the  
20    body.

21

22    5.   A downhole sensor according to any of the  
23    preceding claims, wherein data collected from the  
24    sensor is stored in a memory device situated downhole  
25    in use.

26

27    6.   A downhole sensor according to claim 5, wherein  
28    the memory device is mounted on the body in close  
29    proximity to the sensor.

30

31    7.   A downhole sensor according to either claim 5 or  
32    claim 6, wherein the data is uploaded from the memory  
33    device, when requested by computer software and  
34    associated surface equipment on the surface.

35

36    8.   A downhole sensor according to claim 7, wherein

1 communication between the computer software and  
2 associated surface equipment and downhole body is  
3 achieved by means of an electrical conductor strapped  
4 along the entire length of the well completion string.  
5

6 9. A method of conducting a subsurface survey  
7 comprising the steps of providing a sensor connected to  
8 a body by means of a selectively extendable member;  
9 including the body in a well completion string; running  
10 the body on the well completion string into a borehole  
11 of a formation until the sensor is located at a pre-  
12 determined position; extending the sensor outwardly  
13 from the body until a portion of the sensor is in  
14 solid, direct or indirect contact with a portion of the  
15 inner surface of the formation; and providing a signal  
16 for the sensor to detect.  
17

18 10. A method according to claim 9, wherein data  
19 collected from the sensor is stored in a memory device  
20 situated downhole in use.  
21

22 11. A method according to claim 10, wherein the memory  
23 device is mounted on the body in close proximity to the  
24 sensor.  
25

26 12. A method according to either claim 10 or claim 11,  
27 wherein the data is uploaded from the memory device,  
28 when requested by computer software and associated  
29 surface equipment on the surface.  
30

31 13. A method according to claim 12, wherein  
32 communication between the computer software and  
33 associated surface equipment and the downhole body is  
34 achieved by means of an electrical conductor strapped  
35 along the entire length of the well completion string.  
36

1 14. A downhole sensor as hereinbefore described with  
2 reference to, and as shown in, any one of the  
3 accompanying Figs.  
4

5 15. A method of conducting a subsurface survey as  
6 hereinbefore described with reference to, and as shown  
7 in, any one of the accompanying Figs.



Application No: GB 9706553.6  
Claims searched: 1-15

Examiner: Richard Jupp  
Date of search: 20 June 1997

**Patents Act 1977**  
**Search Report under Section 17**

**Databases searched:**

UK Patent Office collections, including GB, EP, WO & US patent specifications, in:

UK Cl (Ed.O): E1F: FHH, FHU  
G1G: GMB

Int Cl (Ed.6): E21B

Other: Online: World Patents Index

**Documents considered to be relevant:**

Category	Identity of document and relevant passage	Relevant to claims
X	GB 2253699 A (INSTITUT FRANCAIS DU PETROLE) whole document relevant	1-15
X	GB 2178088 A (GEARHART TESEL LIMITED) whole document relevant	1-15
X	GB 2043898 A (INSTITUT FRANCAIS DU PETROLE) whole document relevant	1-15
X	US 5022484 A (SCHLUMBERGER TECHNOLOGY) whole document relevant	1-15

X Document indicating lack of novelty or inventive step  
Y Document indicating lack of inventive step if combined  
with one or more other documents of same category.  
& Member of the same patent family

A Document indicating technological background and/or state of the art.  
P Document published on or after the declared priority date but before  
the filing date of this invention.  
E Patent document published on or after, but with priority date earlier  
than, the filing date of this application.